



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0063.007

DVS ZERT GmbH hereby certifies that the welding company

**Dellner Dampers AB**  
**Industrivägen 5**  
**64234 Flen**  
**Sweden**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity D, P, S**

in the range indicated in the annex.

validity: 2022-07-04 until 2025-06-18

Düsseldorf, 2022-07-04  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	8/1.2	t = 3 - 28 mm D ≥ 12.5 mm	FW acc. to WPQR Dellner 034
135	1.1	t = 1.5 - 3 mm D = 44.5 - 178 mm	BW
	1.2/1.1	t = 1.5 - 4 mm D ≥ 45 mm	FW acc. to WPAR 001
	1.3	t = 4 - 6 mm D = 25 - 120 mm	BW
	11.2/1.2	t = 2 - 7 mm D = 25 - 40 mm	FW acc. to WPQR 1342
138	1.2	t = 8 - 32 mm D ≥ 94 mm	BW, robot
	3.1	t = 6 - 24 mm	FW
	5/3.1	t = 3 - 15 mm D ≥ 45 mm	BW

### Area of Application:

- New build of components for railway vehicles
- assemblies: buffers, bumpers and vibration damper systems

### Responsible welding coordinator(s):

Fredrik Westerdahl, IWE [external]

born: 1971-12-04

### 1st deputy(ies) of the responsible welding coordinator(s):

Peter Hugsén, Level B (IWS)

born: 1958-10-27

### Others deputies:

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### Remarks:

The welding coordinator Fredrik Westerdahl is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

DVSZERT/15085/CL1/063/15/4

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.